



# BioClean-D™ Overboots - Sterile S- BDOB

## Lightweight sterile overboots with an elasticated opening, for secure, fitted personal protection

- **Reduced contamination risks:** BioClean-D™ Overboots S-BDOB are made from lightweight low-linting CleanTough™ material, lowering the risk of contamination in the cleanroom environment
- **Optimized fit:** These protective overboots' elasticated opening ensures a secure fit, for dependable personal protection that remains firmly in place
- **Enhanced features:** Equipped with easy tie fastenings and a slip-resistant sole, these overboots ensure a firm, adjustable hold and help prevent possible workplace injuries
- **Sterility assurance:** The boots are sterilised by gamma irradiation, with sterility assurance level (SAL) of 10<sup>-6</sup>



### Key Features and Benefits

- **Lightweight low-linting CleanTough™ fabric:** Fewer contamination risks
- **Elasticated opening:** A more secure, more comfortable fit
- **Slip-resistant sole and easy tie fastenings:** Secure fit, for safer use

### Industries

- Controlled and Critical Environments
- Production and Manufacturing
- Pharmaceutical Manufacturing
- Biotechnology Manufacturing
- Medical Device Manufacturing





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## TECHNICAL DATA SHEET

### PRODUCT INFORMATION

<b>Material</b>	CleanTough™
<b>Audit Standards</b>	Manufacturing QMS Audit Standards ISO 9001, PPE Regulation 2016 425 Module D
<b>Standards</b>	ASTM F739, Partial Body Protection Only, CE 0598, EN 1149-5:2008, EN 1149-5:2018, EN 13934-1, EN 13935-2, EN 6530, EN 7854, EN 863, EN 9073-4, EN ISO 13688:2013+A1:2021, EN ISO 14325, ISO 11137-1:2006, Category III, EN 13034:2005 + A1:2009
<b>Packaging Overview</b>	One pair per sealed inner PE bag; 15 inner bags per sealed outer PE bag; five outer bags per lined carton (75 pairs)  <b>More sustainable packaging:</b> Packed in recyclable plastic packaging and delivered in recycled cardboard shipper cases. Inner and outer bags and liner are made from polyethylene (PE) based film. Always check your local recyclable status as these materials may not be considered suitable for recycling in your location.
<b>Storage</b>	Keep away from direct sunlight; store in a dry place and keep in the original packaging. Keep away from ozone sources. If products are properly stored, as indicated, they won't lose their performances or change characteristics significantly. If products could be affected by ageing or storage, the expiry date is mentioned on the packaging materials.*
<b>Country Of Origin</b>	Sri Lanka
<b>Sterilization Method</b>	GAMMA irradiation (25 kGy)
<b>Sterilization Minimum Dose</b>	25kGy
<b>Sterility Assurance Level</b>	10 <sup>-6</sup>
<b>Cleanroom Class</b>	Class 10/ISO 4 & EU GMP Grade A
<b>Shelf Life</b>	Tres (3) años a partir de la fecha de fabricación.
<b>Construction</b>	Costuras unidas con puntadas de una sola aguja
<b>Characteristics</b>	*NOTE: BioClean CleanTough material is static dissipative and, with a charge half decay time of 0.07 sec, and so are ideal for use in a static-safe environment.

### PARTICLE SHEDDING TEST RESULTS

TEST	RESULT
Particle Shedding (Helmke Drum Test)	≥ 0.5Qm (counts/min) <260

### ASTM F739-12 TEST METHOD RESULTS

DRUG	Mean Breakthrough Time (MBT), Minutes Breakthrough of the test chemical is deemed to have occurred when the permeation rate has reached 0.1 Qg/cm <sup>2</sup> /min
CISPLATIN	>240
CARMUSTINE	<6
CYCLOPHOSAMIDE	217 (275,162,215)
DOXORUBICINHYDROCHLORIDE	>240
5-FLUOROURACIL	>240
METHOTREXATE	>240
ETOPOSIDE	>240
PACLITAXEL	<10
THIOTEPA	30 (28,30,33)

Results achieved under controlled laboratory conditions, by accredited external testing laboratory. \*For Bioclean D and Bioclean 2000, the chemical permeation results relates to the fabric performance for reference only. Seams and closures may have lower breakthrough times. We recommend garments with sealed seams such as Bioclean-C to be worn over the coverall for added protection against chemotherapy drugs handling.

### SIZE CHART

Universal



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## MATERIAL PERFORMANCE TEST RESULTS

TEST	RESULT	PERFORMANCE CLASS	PERFORMANCE STANDARD
Abrasion Resistance	>10 cycles	1	EN 12947-2
Flex Cracking Resistance	>50,000 cycles	6	EN ISO 7854
Puncture Resistance	>5 N	1	ISO 13996
Trapezoidal Tear Resistance Cross Direction (CD)	>10 N	1	EN ISO 9073-4
Trapezoidal Tear Resistance Machine Direction (MD)	>10 N	1	EN ISO 9073-4
Tensile Strength Cross Direction (CD)	>30 N	1	EN ISO 13934-1
Tensile Strength Machine Direction (MD)	>30 N	1	EN ISO 13934-1
Repellence to Liquids - 30% H <sub>2</sub> SO <sub>4</sub>	>90%	3	ISO 6530
Repellence to Liquids - 10% NaOH	>90%	3	ISO 6530
Repellence to Liquids - O-Xylene	>90%	2	ISO 6530
Repellence to Liquids - Butan-1-ol	>90%	3	ISO 6530
Penetration by Liquids - 30% H <sub>2</sub> SO <sub>4</sub>	<1%	3	ISO 6530
Penetration by Liquids - 10% NaOH	<1%	3	ISO 6530
Penetration by Liquids - O-Xylene	<1%	3	ISO 6530
Penetration by Liquids - Butan-1-ol	<1%	3	ISO 6530
Seam Strength <sup>2</sup>	>50 N	2	ISO 13935-2
Electrostatic Charge Half Decay Time, t <sub>50</sub> (secs)	PASS	N/A	EN1149-3

1. Seam not destroyed
2. The material is static dissipative. Tested in accordance with EN1149-5

## ORDERING INFORMATION

	SIZE	Universal
S-BDOB	REORDER NO.	S-BDOB

### Performance Standards and Regulatory Compliance



For additional information visit us at [www.ansell.com](http://www.ansell.com), or call us at

#### Europe, Middle East & Africa Region

Ansell Healthcare Europe NV  
T: +32 (0) 2 528 74 00  
F: +32 (0) 2 528 74 01

#### Asia Pacific Region

Ansell Global Trading Center  
T: +603 8310 6688  
F: +603 8310 6699

#### North America Region

Ansell Healthcare Products LLC  
US T: +1 800 800 0444  
US F: +1 800 800 0445  
CA T: +1-800-363-8340

#### Latin America & Caribbean Region

Ansell Commercial Mexico S.A. de C.V.  
T: +52 442 248 1544 / 248 3133

#### Australia

Ansell Limited  
T: +61 1800 337 041  
F: +61 1800 803 578

#### UK

Ansell Nitritex  
T: +44 1638 663338  
F: +44 1638 668890



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